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DEVICE FOR RECIRCULATING OIL IN ROLL BEARINGS

The invention concerns a device for recirculating oil from the area of the end face of the barrel and the peripheral surface of the roll neck of rolling mill rolls, which roll neck is supported in the bearing of a bearing chock, wherein a sealing race, which is arranged between the bearing elements and the end face of the barrel, is mounted on the roll neck.

It is well known that in rolling mill rolls, which are supported in and carried by bearing chocks, these bearings can be furnished with sealing races mounted on the roll necks against the roll necks of the roll and the roll barrel and can be sealed with additional flexible elastic gaskets, which partly form labyrinth and are connected with the roll neck and the bearing housing. The sealing devices generally satisfy the sealing requirements of a rolling operation.

In the rolling of rolled strip, for which quality requirements are especially stringent, e.g., in the case of rolling in dry temper rolling stands, the barrels of the rolls

must be kept completely free of dirt and oil, since even a few individual drops of oil that get on the peripheral surface of the rolls in the rolling area from the bearing through the end face of the roll barrels have an adverse effect on the surface quality of the roll barrel and often make it necessary to change the rolls completely.

Attempts have already been made to admit compressed air into the sealing labyrinth to produce a flow of oil under the sealing races towards the bearing and thus to counteract this escape of drops of oil. This measure also proved unsuitable for reliably preventing the escape of individual drops of oil with the frequent result that the quality defects caused by the escape of oil were not detected until the inspection line following the rolling of the strip, usually not until after several coils of strip had been rolled, which by then all had the same defects.

The objective of the invention is to improve the previously known oil recirculation systems by eliminating the risk of the escape of even small amounts of oil with a high degree of reliability and with low maintenance expense.

This objective is achieved by a device of the general type described above for recirculating oil, which is characterized by

a conical ring body with a conical outer surface and a cylindrical inner surface that is seated on the outer surface of the sealing race and is sealed from said race, such that the inclination of the conical outer surface towards the end face of the barrel runs towards the roll axis, and by an additional, second conical ring body that is rigidly mounted in the bearing housing and has a conical inner surface, which is arranged some distance opposite the conical surface of the first conical ring body, such that the two conical surfaces form a hydraulic pump gap that conveys oil away from the end face of the roll barrel.

In this regard, as the invention provides, the end of the pump gap that faces the roll barrel can open in an annular admission chamber, which is formed by lateral surfaces of the first conical ring body, which run in the radial direction relative to the axis and inclined thereto, by the radial lateral surface of a flange-like annular shoulder of the second conical ring body, which (radial lateral surface) lies some distance opposite the lateral surfaces of the first conical ring body, and by an outer surface section of the sealing race. In this regard, the outlet end of the pump gap that faces away from the roll barrel can open into an annular oil collection chamber, which is formed by a radially running lateral surface of the

second conical ring body, by a lateral surface of a flange-like annular shoulder that is rigidly mounted in the bearing housing and lies some distance opposite the aforesaid lateral surface of the second conical ring body, and by a sidewall section of the first conical ring body, such that radial conveying channels, which are located in the bearing housing, and an outlet channel, which is located downstream of the radial conveying channels, are assigned to the oil collection chamber.

The first conical ring body can have a contact surface that is axially spaced from the outlet end of the pump gap PS and runs in the radial direction relative to the axis for seating on an annular seat, which likewise runs in the radial direction relative to the axis, in the stationary part of the bearing and can be made of a wear-resistant material.

This device is distinguished not only by greater reliability with a cost of construction that involves only a few parts; it can also be installed in existing sealing systems without much additional expense, since it occupies no more space than that occupied by double sealing systems, which are no longer needed. The device is also suitable for use in rolling mill bearings designed for other applications.

The invention is explained below with reference to the

specific embodiment illustrated in the drawings.

-- Figure 1 shows the roll bearing in an axial section.

-- Figure 2 shows an enlarged detail drawing from the drawing in Figure 2.

-- Figure 3 shows the detail drawing in Figure 2 further enlarged.

As Figure 1 shows, the roll bearing consists of a pair of radial roller bearings seated on the neck WZ of the roll W and of a deep-groove-type radial ball bearing RDL seated on the end WZE of the neck that faces away from the roll barrel WB. The radial roller bearings are inserted in the bearing chock LES, and the deep-groove-type radial ball bearing RDL is seated in a terminal ring body ARK, which is mounted on the bearing chock LES on the side of the bearing chock LES that faces away from the roll barrel WB. On the other side of the bearing chock LES that faces the roll barrel WB, an intermediate ring body ZRK is mounted, which is furnished with sealing elements and sealing devices that will be explained in greater detail later.

Oil is supplied (by means that are not shown) to the bearings through admission channels ZFK and conveying channels FK connected with the admission channels ZFK and is removed again through outlet channels AK.

Figures 2 and 3 show that a sealing race DLR is mounted on the neck WZ between the roll barrel WB and the radial roller bearings RRL. The outer peripheral surface of the sealing race DLR is sealed by an elastic labyrinth ring LR, which is rigidly connected with the intermediate ring body ZRK. In addition, a first conical ring body KRK1 with a cylindrical inner surface is mounted on the cylindrical outer surface of this sealing race DLR, and the outer ring surface ARF of the first conical ring body KRK1 runs in the direction away from the roll barrel WB and is inclined towards the roll axis x-x (Figure 1). A second conical ring body KRK2 is seated in the intermediate ring body. Its inner ring surface IRF, which also runs at an inclination and is spaced some distance from the outer ring surface ARF of the first conical ring body KRK1, forms, together with the outer ring surface ARF of the first conical ring body KRK1, a conical annular gap, i.e., the pump gap PS. The outlet end of the pump gap PS faces away from the roll barrel WB and opens into an oil collection chamber OSK, which is connected with an outlet channel AK by conveying channels FK, and the admission end of the pump gap PS faces towards the roll barrel WB and opens in an annular admission chamber EK. The admission chamber EK is formed by lateral surfaces of the first conical ring body KRK1,

which run in the radial direction relative to the axis and inclined thereto, by the radial lateral surface of a flange-like annular shoulder RA of the second conical ring body, which (radial lateral surface) lies some distance opposite the lateral surfaces of the first conical ring body KRK1, and by an outer surface section of the sealing race DLR.

The first conical ring body KRK1 is made of a wear-resistant material and has an annular contact surface ANF, which is axially spaced from the outlet end of the pump gap PS and runs in the radial direction relative to the axis, for seating on a likewise annular seat AUF, which also runs in the radial direction relative to the axis and is mounted on a rigidly mounted ring segment RS of the bearing.

Since the first conical ring body KRK1 rotates about the stationary second conical ring body KRK2 during the rolling operation, the gap PS formed between them acts as a hydraulic centrifugal pump, which sucks out portions of oil that have entered the admission chamber EK from the bearing in the area of the end face ST of the roll barrel and the outer surface of the sealing race and returns them to the oil circulation via the oil collection chamber OSK, the conveying channels FK, and the outlet channel AK, thereby preventing the oil from getting onto

the end face ST of the roll barrel WB and from there onto the peripheral surface of the roll barrel.

The device is also suitable for sucking out small amounts of fluids that get into the bearing via the roll barrel from the outside through defective seals, such as cooling water or residual lubricant emulsion, and removing them via the oil circulation of the bearing.

List of Reference Code Letters

RRL radial roller bearings

RDL deep-groove-type radial ball bearing

LES bearing chock

W roll

WB roll barrel

WZ roll neck

ST end face (of the roll barrel WB)

WZE (stepped) end of the neck WZ

ARK terminal ring body

ZRK intermediate ring body

ZFK admission channel

FK conveying channel

AK outlet channel

DLR sealing race

LR labyrinth ring

KRK1 conical ring body (first)

KRK2 conical ring body (second)

x-x roll axis

IRF inner ring surface

ARF outer ring surface

PS pump gap
OSK oil collection chamber
EK admission chamber
ST end face (of the roll barrel WB)
RA (flange-like) annular shoulder
ANF contact surface
AUF seat
RS ring segment